

erization of the at least a part of the resin composition and so as to obtain a polymer.

88. The printing method according to **87**, wherein the method further comprises at least one of the following steps: heating the resin composition, in particular before and/or upon providing the resin composition; and/or post-curing the polymer during and/or after irradiating the at least part of the resin composition; and/or cleaning the polymer.

89. The printing method according to **87**, further comprising a step of cleaning the polymer, wherein the step of cleaning comprises contacting the polymer with a cleaning composition comprising an alkaline compound, a surfactant and an appropriate solvent.

90. The printing method according to **87**, wherein the method comprises at least one of the following features:

the printing method is a three-dimensional printing method; and/or

the printing method is a solvent-free printing method; and/or

the energy-carrying activation beam comprises electromagnetic radiation, in particular selected from the group consisting of ultraviolet radiation and visible light radiation.

91. A polymer obtainable by the printing method according to claim **87**.

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